



Dart Aerospace Ltd.
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C10-27-2
Job Sheet 176721



Part No: C10-27-2

Job Qty: 2 ea

Part Name: Cage Reinforcement



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/30/18

Job Tracking No:

Due Date: 5/4/18

Created By: Eric Larocque

Type: Stock

Description:

Note: DWG C10-27-2 Rev 3 IPP REV A RQ 19.09.05

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		5/4/18	0.00	0.00	Start Up Machining-1	VHS	JB 18-05-01
110	Lathe Conv	2 pcs		5/4/18	0.00	0.00	Lathe Conv-1	VHS	JB 18-05-01
120	QC	2 pcs		5/4/18	0.00	0.00	QC2 Machining-1	VHS	JB 18-05-01
170	QC	2 pcs		5/4/18	0.00	0.00	QC8 Machining-1	VHS	JB 18-05-01
220	Packaging	2 pcs		5/4/18	0.00	0.00	Packaging3-1		JB 18-05-01
230	QC21-SA	2 Ea		5/4/18	0.00	0.00	QC21		JB 18-05-01

Part Op 110 - Turn as per dwg.
Descriptions:

DAS
21 MAY 01 2018
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M1018R2.250	M1018R2.250	.1500 ft (.075 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M1018R2.250	0	3	0

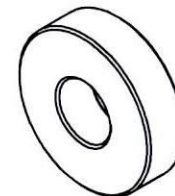
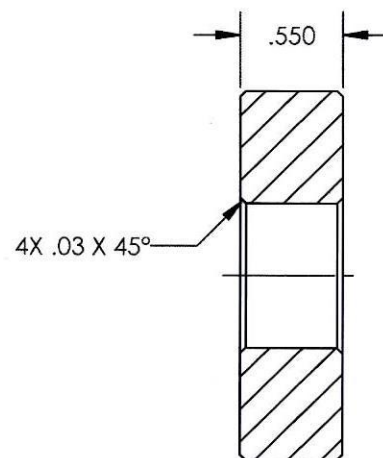
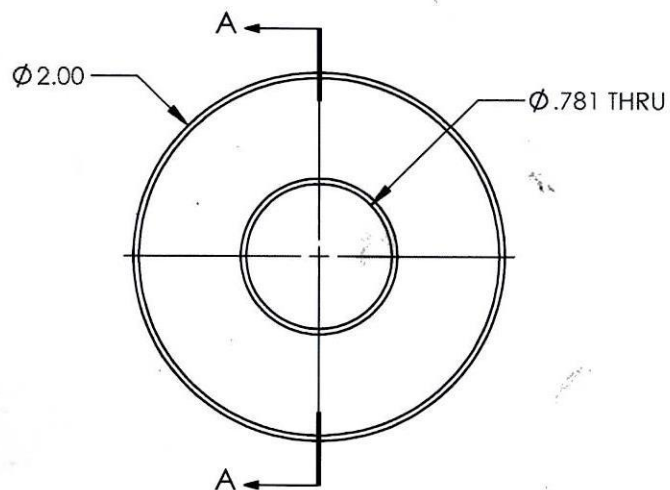
Part Specifications

Specifications could not be found.

Plex 4/30/18 8:16 AM dart.larocque.eric

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0053	UPDATED TO NEW DRAFTING STANDARDS. CH'D DIM WAS Ø.760 IS Ø.765.	6/9/2016	SM	JAG
3	16-0162	CH'D DIM WAS Ø.765 THRU ALL IS Ø.781 THRU ALL. CHANGED MATERIAL WAS 1018 IS 1018/1020 CR.	10/12/2016	RJC	JAG



SECTION A-A

DART AEROSPACE	
TITLE CAGE REINFORCEMENT	
DWG NO. C10-27-2	REV 3
MAT'L 1018/1020 CR	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH	.XX ± .01 ANGLES ± 5°
SPEC	.X ± .1 SURFACES = 125° ✓
DRAWN BY: CANAM	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	
SCALE 1:1	DATE 5/30/2002
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			C10-27-2	1	CAGE REINFORCEMENT	1018/1020 CR	



Container No: S067168



Part: C10-27-2

Job No: 176721

Serial No/Batch: S067168

Revision: 3

Inspector:

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Date: 05/01/18